



To insure proper installation of each sight glass, the above **TORQUE SEQUENCE** should be followed when tightening each bolt.

It is important that uniform compression be applied to each sight glass, flanges, and gaskets when tightening each bolt, make multiple passes until tight do not tighten bolts over 15 ft. lbs. torque.

CAUTION

Overtightening the bolts, may cause cracking of the sight glass. The use of a torque wrench is recommended. Consult your bolt supplier for proper torque setting for the grade of bolt you may be using in your installation.

Sight glasses are manufactured from clear cast acrylic. Acrylic is a thermo plastic material and will ignite readily and when involved in a fire will burn vigorously and generate heat rapidly. Acrylic softens when heated above 260° F., which is approximately 300° below its ignition temperature.

WARNING

The use of Oxygenated Benzene Methyl Tertiary Butyl Ether (MTBE), or other fuel additives may cause crazing and cracking of the sight glass.

Sight glasses should be inspected regularly for cracks or crazing. Crazing in the sight glass may indicate chemical attack and sight glass should be replaced immediately. Replacement sight glasses should be tested for compatibility with type of fuel being carried.

To eliminate the possibility of gasket leaks, gaskets should be compatible with the type of fuel being carried. Consult your gasket supplier for the proper type of gasket material.