**PT COUPLING**

Versatile Swivel Assembly Instructions

**STEP ONE**

Lightly grease the interior diameter of the u-cup seal. Next place the u-cup seal on the male swivel end, with the open side of the seal facing up.

**STEP TWO**

Insert the bushing into the female swivel end, with the flat side of the bushing facing up.

**STEP THREE**

Insert the male end of the swivel into the female end of the swivel.

**STEP FOUR**

Individually drop all of the ball bearings into the threaded hole on the female swivel end.

**STEP FIVE**

Screw the plug bolt into the hole on the female swivel end to seal in the ball bearings. We recommend this be done using a form of thread lock.

**FINISHED SWIVEL**

The swivel is now complete and ready for use.