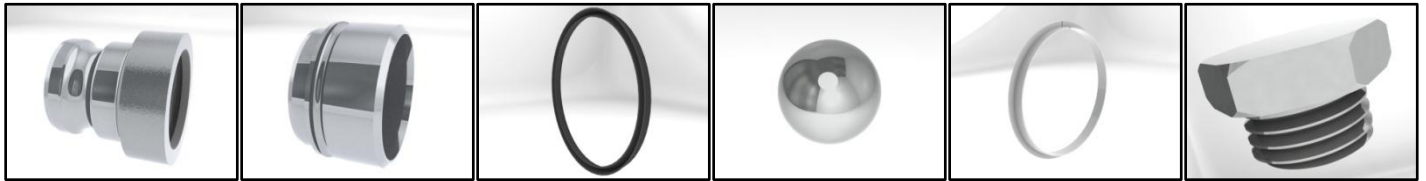


# PT COUPLING

## Versatile Swivel Assembly Instructions



Female Swivel	Male Swivel	U-Cup Seal	Ball Bearings	Bushing	Plug Bolt
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### STEP ONE



Lightly grease the inter diameter of the u-cup seal. Next place the u-cup seal on the male swivel end, with the open side of the seal facing up.

### STEP TWO



Insert the bushing into the female swivel end, with the flat side of the bushing facing up.

### STEP THREE



Insert the male end of the swivel into the female end of the swivel.

### STEP FOUR



Individually drop all of the ball bearings into the threaded hole on the female swivel end.

### STEP FIVE



Screw the plug bolt into the hole on the female swivel end to seal in the ball bearings. We recommend this be done using a form of thread lock.

### FINISHED SWIVEL



The swivel is now complete and ready for use.